FLUX REMOVER 4

An alcohol-based cleaning fluid designed for DPS manual cleaning to remove flux residues.

Designed for cleaning of most flux types and other process contaminants, such as dust, finger prints and grease. The fluid evaporates quickly without leaving any traces on the cleaned surface. A specially designed non-fraying application brush is included in the spray package. Recommended to use together with the special ESD wiper.

Recommended areas for use

1. flux residues after rework / hand soldering
2. fingerprints after handling PCB
3. Other operating contaminants - dust, grease, etc

Recommended cleaning technology

- manual cleaning

Process table

<table>
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<tr>
<th>Cleaning technology</th>
<th>Cleaning</th>
<th>1. rinse</th>
<th>2. rinse</th>
<th>Drying</th>
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<tbody>
<tr>
<td>Manual cleaning</td>
<td>Flux Remover 4</td>
<td>-</td>
<td>-</td>
<td>with ESD wiper</td>
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</table>

Product information

- Universal solution for all types of fluxes and other process contaminants
- High material compatibility
- Compatible with both lead and non-lead processes
- Environmentally friendly - biodegradable
- Does not contain tensides, no risk of solid residue occurrence on the cleaned part surfaces

Table of physical and chemical properties

- Product appearance: colorless aerosol and gas
- Odour, aroma: significant hydrocarbon and isopropanol
- pH: not measurable
- VOC content: 100%
- Recommended process temperature: ambient temperature
- Ignition temperature: >200°C
- Flash point: > 10°C
- Density at 20°C: 0,8 kg/l

Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning

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Detailed information can be found in the Safety Data Sheet of Flux Remover 4.
Packing
400 ml spray

Transport
UN 1950

Handling
Remove a safety lock in the upper part of the manual applicator before the first use.

Storage
Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25°C.

Best before
The maximum usable life for this product is 24 months from the production date.