



## REFLOW CLEANER 94

**Water-based cleaning fluid designed for soldering device manual cleaning with low contamination.**

Ready-mix, intended for direct use.

Designed for cleaning most flux types.

Developed for areas with common contamination levels, minimum smell, high compatibility with aluminium-based alloys.



### Recommended areas for use

**Removing flux residues, dust and grease from reflow ovens, soldering waves and other contaminated surfaces.**

### Instructions for use

Turn the manual sprayer nozzle from position STOP to 90° before the first use. Then apply a necessary amount to the part to be cleaned, wait for several minutes and wipe residues using a smooth piece of cloth. Repeat the procedure if necessary.



### Product information

- A special sprayer creates „active foam“, which remains active on vertical parts of devices for a longer time
- Leave no residue or odor
- May be applied to hot surfaces
- Environmentally-friendly, biodegradable
- High compatibility with aluminium-based alloys

### Table of physical and chemical properties

Product appearance:	one phase clear liquid
Odour:	citrus
pH value:	11,8
VOC content:	34 %
Flash point:	non-flammable
Density at 25 °C:	1,00 kg/l

### Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at [www.dct.cleaning](http://www.dct.cleaning)



Date of issue:

02. 03. 2020

Check SDS prior to use.

Check material compatibility in case of contact with sensitive materials susceptible to chemical stress.



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## General information



### Packing

1 litre bottle; 5, 10 and 25 litre can



### Transport

UN number: No

Transport hazard class: No



### Handling

Wear nitrile gloves while manipulating with cleaning agent.

It is necessary to stir well the can before use.



### Storage

Should be stored in closed containers, in ventilated areas

At temperature 5 – 25 °C



### Shelf life:

The minimum shelf life for this product is 5 years.

Return the used product for proper disposal to the nearest authorized collection location.

## Notification

The fluid may become yellow-to-brown as a result of a temperature change or under the influence of light and air. This is a common phenomenon and not a flaw and in no way changes the properties of the product.

## Product features

RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds.



RoHS  
Compliant



REACH  
SVHC



BIODEGRADABLE



We are certified as part of a worldwide quality management system by **LLOYD'S**.

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