REFLOW CLEANER 94

Water-based cleaning fluid designed for soldering device manual cleaning with low contamination.

Ready-mix, intended for direct use.
Designed for cleaning most flux types.
Developed for areas with common contamination levels, minimum smell, high compatibility with aluminium-based alloys.

Recommended areas for use
Removing flux residues, dust and grease from reflow ovens, soldering waves and other contaminated surfaces.

Instructions for use
Turn the manual sprayer nozzle from position STOP to 90° before the first use. Then apply a necessary amount to the part to be cleaned, wait for several minutes and wipe residues using a smooth piece of cloth. Repeat the procedure if necessary.

Product information
• A special sprayer creates „active foam”, which remains active on vertical parts of devices for a longer time
• Leave no residue or odor
• May be applied to hot surfaces
• Environmentally-friendly, biodegradable
• High compatibility with aluminium-based alloys

Table of physical and chemical properties
Product appearance: one phase clear liquid
Odour: citrus
pH value: 11.8
VOC content: 34%
Flash point: non-flammable
Density at 25 °C: 1.00 kg/l

Technical support
For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning

Date of issue: 02. 03. 2020
Check SDS prior to use.
Check material compatibility in case of contact with sensitive materials susceptible to chemical stress.
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General information

**Packing**
1 litre bottle; 5, 10 and 25 litre can

**Transport**
UN number: No
Transport hazard class: No

**Handling**
Wear nitrile gloves while manipulating with cleaning agent.
It is necessary to stir well the can before use.

**Storage**
Should be stored in closed containers, in ventilated areas
At temperature 5 – 25 °C

**Shelf life:**
The minimum shelf life for this product is 5 years.
Return the used product for proper disposal to the nearest authorized collection location.

**Notification**
The fluid may become yellow-to-brown as a result of a temperature change or under the influence of light and air. This is a common phenomenon and not a flaw and in no way changes the properties of the product.

**Product features**
RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds.

We are certified as part of a worldwide quality management system by **LLOYD’S**.

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