



REFLOW CLEANER 94

A water-based cleaning fluid designed for soldering device manual cleaning for low contamination.

Ready – mix designed for direct use.

Designed for cleaning most flux types

Developed for areas with common contamination levels, minimum smell, high compatibility with aluminium-based alloys

Recommended areas for use

Removing flux residues, dust and grease from reflow ovens, soldering waves and other contaminated surfaces.

Instructions for use

Turn the manual sprayer nozzle from position STOP to 90° before the first use. Then apply a necessary amount to the part to be cleaned, wait for several minutes and wipe residues using a smooth piece of cloth. Repeat the procedure, if necessary.

Notification

The fluid may become yellow-to-brown as a result of a change in temperature or under the influence of light and air. This is a common phenomenon and not a flaw and in no way changes the properties.

Product information

- A special sprayer creates „active foam“, which remains active on vertical parts of devices for a longer time
- Environmentally friendly – biodegradable
- Leave no residue or odor
- May be applied to hot surfaces
- High compatibility with aluminium-based alloys

Physical and chemical properties

Product appearance:	clear liquid
Odour, aroma:	lemon
VOC content:	34%
pH:	10 – 11
Flash point:	non flammable
Density at 20°C:	0,98 kg/l



Date of issue/revision:

1 Nov 2015/ 24 Aug 2017

Consult **MSDS** prior to use.

Check material compatibility in case of contact with sensitive materials susceptible to chemical stress cracking.



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General information



Packing

1 litre bottle; 5, 10 and 25 litre can



Transport

UN number: No.

Transport hazard class: No.



Handling

Wear nitrile gloves while manipulation with the cleaning fluid.



Storage

Should be stored in closed containers, in ventilated areas at the temperature from 5 to 25 °C.



Shelf life

The minimum shelf life for this product is 5 years.

Return the used product for proper disposal to the nearest authorized collection location.

Technical support

For process implementation and setting, optimization and solving of process issues, trial test, contact your DCT specialist at www.dct.cleaning

Product features

RoHS and REACH compliant, biodegradable, does not contain any halogenated compounds



RoHS
Compliant



REACH
SVHC



BIODEGRADABLE

We are certified as part of a worldwide quality management system by **LLOYD'S**



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